

100 Year Building

Build to Last!



Disruptive Technology

- Sustainable Infrastructure
- Proven Technology
- Upgrade not Obsolete



Past 100-Years

- 1920 Pneumatic Relay (First Open Protocol)
- 1930 Electromechanical Relay
- 1940 Logic
- 1950 Transistor
- 1960 Integrated Circuit
- 1970 Microprocessor
- 1980 Direct Digital Control
- 1990 Distributed Control (peer-to-peer)
- 2000 Open Protocol
- 2010 Cloud Based Data and Control



Disrupting Technology

Change is a Constant!



Next 100 - Years

Where Does the next 100-Years Take Us?



Control Networks

- Look at Past to Learn for the future.
- Seen an Electronics Revolution.
- Gone from Air to the Cloud.

So what do we learn form the Past?



Capital Property

Control Systems are *Capital Property* not Personal Property

Meaning: The Control System has to last!

Replacing/Upgrading: 3 - 5 years not acceptable

Life(Hardware & Software): 15 - 20+ years minimum



Infrastructure

Infrastructure Key to Long-Term Sustainability

Physical Media
 Communication Capability



Physical Media

1) Electrical – Copper Wire
 2) Electro-Magnetic – Radio Frequency
 3) Light - Fiber Optic



Electrical – Copper Wire

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2-Wire (1 pair)
RS-485
EIA-709.3 (Free-Topology, FT)
Power Line (50/60 Hz)
- HD-PLC, HomePlug
8-Wire (4 pairs)
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IEEE 802.3 (Ethernet)



Radio Frequency

IEEE 802.11 (Wireless Local Area Networking, WLAN) - Wi-Fi

IEEE 802.15 (Wireless Personal Area Networking, WPAN)

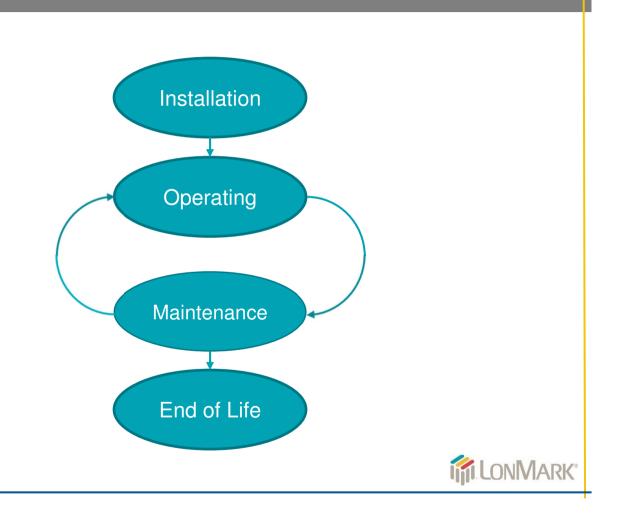
- Blue Tooth

-ZigBee, Thread (Mesh Networks)



Cost of Ownership

- Installation
- Operating
- Maintenance
- End of Life



Reliability Metrics

Equipment will fail:

- 1) MTTR (Mean Time To Repair)
- 2) MTTR (Mean Time to Recovery)
- 3) MTBF (Mean Time Between Failure)

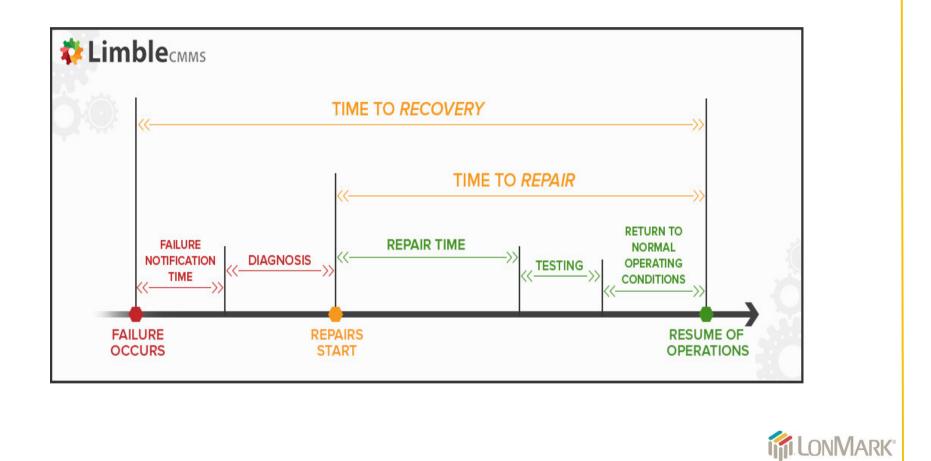
For Repairable Products

4) MTTF (Mean Time To Failure)

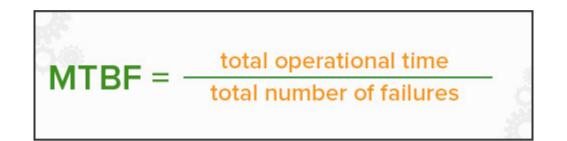
For Non-Repairable Products

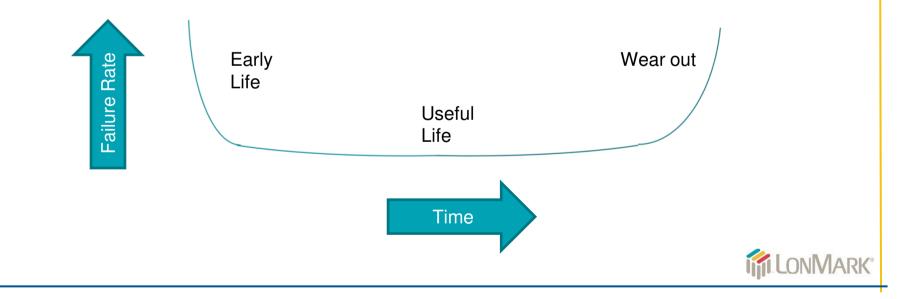


MTTR

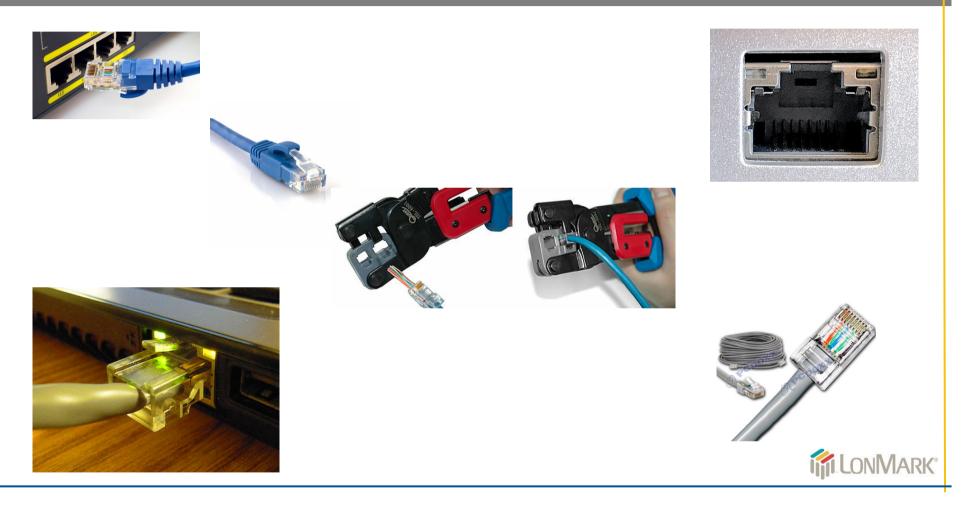


MTBF





RJ45 Connection



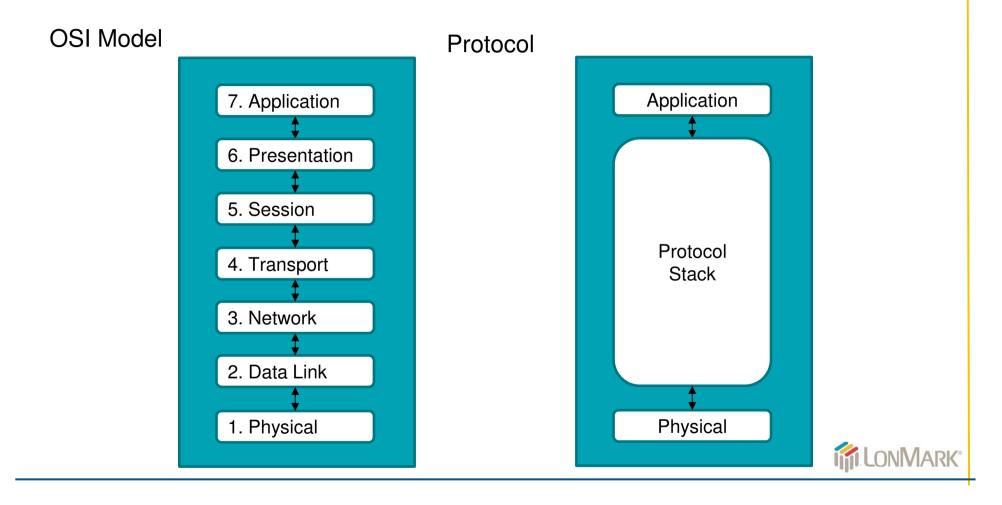
RJ45 Connection



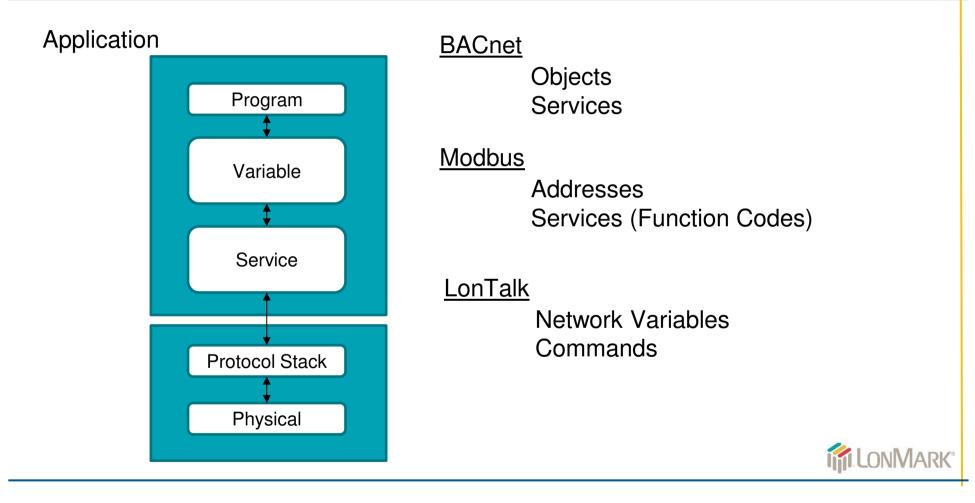




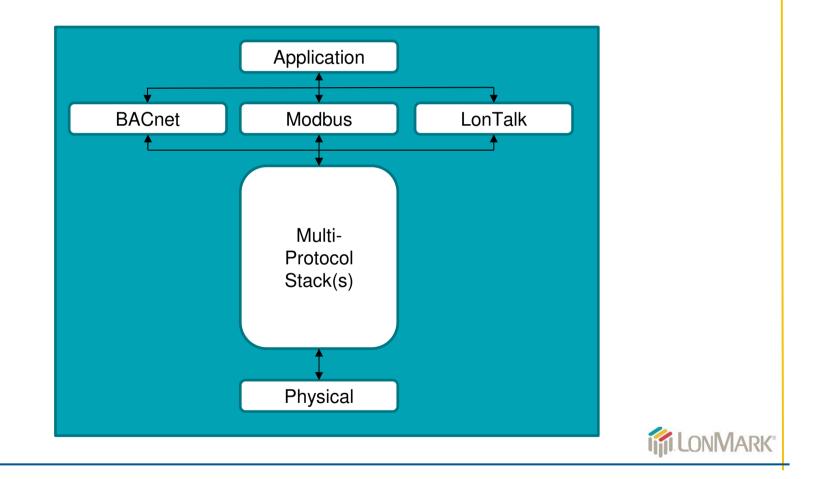
Communication



Application Variables & Services



Multi-Protocol



Control Network Attributes

- Small Packets
- Lots of Packets
- No Single Point of Failure
- Noise Immunity
- Secure
- Peer-to-Peer



Control Networks

1) Infrastructure that lasts

- Copper Wiring
- Connections
- 2) Field Proven Solutions
 - Cost Effective
 - Sustainable
- 3) Upgrade not Obsolete
 - Protocols



Disrupting Technology

Questions?

